

# Welding Certificate


**SLVHa-EN1090-2.00420.2014.005**

in accordance with EN 1090-1, table B.1, its hereby declared:  
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

<b>Manufacturer</b>	<b>SEH Engineering GmbH</b>  <b>Hackethalstraße 4</b> <b>30179 Hannover</b> <b>GERMANY</b>
<b>welding shops</b>	see reverse
<b>Technical specification</b>	<b>EN 1090-2:2018</b>
<b>Execution class(es)</b>	<b>EXC4 according to EN 1090-2</b>
<b>Welding Process(es)</b> <small>(Reference no. acc. to DIN EN ISO 4063)</small>	111, 121, 123, 135, 136, 138, 141, 783
<b>Material Group</b>	1.1, 1.2, 1.3, 2.1 according to CEN ISO/TR 15608 and EN 1090-2 (2018), table 2 and 3
<b>Responsible Welding Coordinator</b> <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Silke Tell, IWE  born on: 10.05.1967
<b>Substitute</b> <small>(Title, Surname, Name, Qualification, Date of birth)</small>	see reverse
<b>Confirmation</b>	Based on the regulations as stipulated in the above mentioned technical specification (s) all requirements concerning welding have been fulfilled.
<b>Validity start</b>	17.06.2021
<b>Period of validity</b>	19.07.2024
<b>Remarks</b>	see reverse



**Place and date of issue** Hannover, 27.07.2021  
Schnoy/MB

  
Prof. Dr.-Ing. Kuschner  
deputy head of test body

## Certificate number: SLVHa-EN1090-2.00420.2014.005

**welding shop:** EDS Steel Solutions GmbH, Hackethalstraße 4, 30179, Hannover, GERMANY  
ZM Montage NL, Hackethalstraße 4, 30179, Hannover, GERMANY  
SEH Engineering GmbH, Hackethalstraße 4, 30179, Hannover, GERMANY

**deputy:**

Michael Arz, IWE	born on: 30.10.1962
Andreas Behnke, welding specialist	born on: 19.02.1976
Andreas Borsuk, IWS	born on: 24.02.1968
Carsten Carstensen, welding engineer	born on: 30.01.1959
Antonio de Lazzari, welding technician	born on: 02.03.1956
Ingo Gapinski, welding specialist	born on: 15.04.1968
Stephan Grove, welding specialist	born on: 15.12.1963
Uwe Hartmann, welding specialist	born on: 15.02.1961
Zan Ivanov, IWE	born on: 05.08.1978
Andreas Liebnaue, welding specialist	born on: 19.07.1973
Florian Moldenhauer, IWE	born on: 10.12.1979
Tijana Novoselic, IWE	born on: 26.11.1987
Christoph Oberschilp, IWS	born on: 01.06.1987
Thomas Richter, welding specialist	born on: 27.11.1974
Danny Schönburg, IWE	born on: 23.11.1988
Martin Seidel, IWE	born on: 03.04.1986

### Remarks:

special processes:  
cutting / holing / cutting to size, assembling with mechanical fasteners,  
non-destructive testing, field assembling

## General Terms

1. This certificate is valid as long as the terms of the above technical specifications themselves or the manufacturing conditions of the essential manufacturing factory have not changed significantly.
2. This certificate may only be reproduced or published for advertising or other purposes than as a whole. The text of promotional material doesn't has to be in conflict with this certificate.
3. In case of any doubt as to the suitability of the manufacturing factory(ies) there is the possibility reserved by the inspection authority to carry out an unexpected spot checks in the manufacturing factory paid by the manufacturer
4. This certificate may be withdrawn at any time with immediate effect and be amended or modified if the conditions under which it was granted have changed, or if the terms of this certificate are not met.
5. The following changes must be reported to the inspection authority:
  - a) New production or significant changes to essential manufacturing facilities;
  - b) Change of the welding coordinator;
  - c) inception of new welding processes, new base materials and related WPQRs (welding procedure qualification record)
  - d) new essential manufacturing facilitiesThe inspection authority will cause a supplementary examination in the cases cited
6. At least two months before the expiry date there shall be submitted an application to the inspection authority, when the qualification should be recertified.

### distributor

1. Applicant
2. File